



# AQUAPRO

## Water Based Coatings Product Information Guide

## General Description

Polycure's range of AQUAPRO water based coatings are durable and hard wearing. Available in a range of gloss levels AQUAPRO coatings offer a fast drying, easy to apply coating system.

## Advantages

Excellent abrasion resistance  
Excellent chemical resistance  
Low VOC / Low odour  
Compliance to Green Build Council Green Star Rating  
Fast drying, coat floor in one day

## Recommended Use

Interior use only. Timber, particleboard, cork or concrete.

*Not suitable for exterior or wet area applications e.g. bathrooms or around swimming pools.  
Caution: floor will be slippery when wet.*

## Application Methods

Equipment: 6 or 10 mm mohair roller and high quality brush

### Coating Uncoated Timber, Parquetry or Cork

- Preparing the floor to a professional standard is essential to achieve the best results.
- Fill all nail holes with a water based putty, allow to dry.
- Sand uncoated floor with 120-150 grade sandpaper or screenback on a flexible pad to ensure floor is uniformly dull with no sanding scratches, nibs or fur. Vacuum thoroughly. Take care to avoid scratching the surface.
- Apply a liberal first coat of AQUAPRO 8020 or 8068 using a 10mm mohair roller or FASTASEAL 3030 , 3535 or 3540 Clear sealer using a 6 mm mohair roller and a good quality brush to cut in. Allow to dry per the product data sheet.
- Sand floor with 150-180 grade sandpaper or screenback, remove all nibs, fluff and fur. Vacuum all dust.
- Apply a second coat of either AQUAPRO 8068 or AQUAPRO 8270. Allow to dry per the product data sheet.
- Sand floor with 150-180 grade sandpaper or screenback, remove all nibs, fluff and fur. Vacuum all dust.
- Apply the final coat of AQUAPRO 8068 or AQUAPRO 8270

*Note: when apply a matt coating a 6 mm nap roller with provide the best finish.*

### Recoating coated Timber, Parquetry or Cork

- Clean floor with AQUACARE 8440 Floor Clean Concentrate.
- Sand floor with 120-150 grade sandpaper or screenback on a flexible pad to ensure floor is uniformly dull with no sanding scratches, nibs or fur. Vacuum thoroughly. Take care to avoid scratching the surface.
- Apply a coat of AQUAPRO using a 6 or 10 mm mohair roller and good quality brush to cut in. Allow to dry per the product data sheet.
- Optional: Apply a second coat of AQUAPRO after sanding the floor.

*Note: Only pour sufficient coating to complete the job, replace the lid immediately as exposure to the environment can cause the product quality and performance to be affected. Do not return unused product to the can as this will cause the remaining material to increase in viscosity.*

Ensure that sand paper and screenbacks are replaced regularly so that they continue to "cut" the floor. If they are worn they will burnish the floor which will compromise intercoat adhesion between coats and result in delamination.

### Application Recommendations:

- Only pour sufficient product to complete the job, replace lid immediately.
- AQUAPRO coatings are fast drying so work quickly. Don't brush areas too far ahead of the roller so that a wet edge is always maintained. This will avoid a noticeable darker line around skirtings and floor edges.
- An even application is essential, to prevent an uneven appearance.
- Don't overwork the product.
- AQUAPRO 8068 Hitek and AQUAPRO 8270 Advance 2K can be "invisibly mended", it can be touched up in the middle of the floor without highlighting the repaired area.
- Water based coatings don't produce the same colour on timber as solvent based coatings. Contractors and specifiers should be aware of this and submit a sample to their customer for approval before application.

### AQUAPRO 8720 Crosslinker

Adding AQUAPRO 8720 Crosslinker will improve chemical resistance and provide early abrasion resistance. This is ideal for commercial floors e.g. dance floors, restaurants, hotel foyers and receptions where limited time is available between coating the floor and resumption of usual floor use.

Add 20 mls of AQUAPRO 8720 Crosslinker per litre of AQUAPRO 8068 Hitek e.g. 100mls in a 5L container of AQUAPRO 8068 Hitek.

- AQUAPRO 8720 Crosslinker can be added into all coats of AQUAPRO 8068 Hitek
- AQUAPRO 8720 Crosslinker does not affect the drying time of AQUAPRO 8068 Hitek
- Only add enough crosslinker to the amount of coating that is required for the job at hand, don't add coating back into the original container.
- Take care when handling AQUAPRO 8720 Crosslinker, wear chemical goggles and impervious gloves. Always wash hands before smoking, eating, drinking or using the toilet. Read SDS before use.

### Maintenance

After your floor has been coated, be sure to follow the guidelines below to minimise the risk of scratching and scuffing:

- |  |                               |
|--|-------------------------------|
| • Walking on floor with socks or stockings | 24 hours                      |
| • Replacing furniture                      | 2-3 days (longer is possible) |
| • Replacing mats and rugs                  | 3-4 weeks                     |
| • Damp mopping                             | 2-4 weeks                     |

When the floor is dry enough to walk on (normally 24 hours), open all the doors and windows to circulate the air. This is important to ensure proper curing of the coating.

### Ongoing Care:

- Place door mats outside all entrances and ideally a soft mat inside each entrance to help remove sand, grit and small stones from shoes. When sand and grit is walked over the floor it is abrasive and acts like sandpaper and will damage the floor.
- If possible use mats in high traffic areas e.g. near the sink and/or oven and hot plates.
- Use floor protectors on furniture legs.
- Keep pet claws trimmed to minimise scratching.
- Regularly sweep the floor with an antistatic mop to prevent the build-up of grit. Be careful with vacuum cleaners as the cleaning heads and bristles could scratch the floor.
- Remove any spills immediately and spot clean as required.
- To avoid direct sunlight and to reduce fading and discolouration of the coating, use blinds and curtains.
- Wash the floor with a pH neutral cleaner designed for timber floors such as AQUACARE 8440 Floor Clean Concentrate.
- Do not use methylated spirits.
- Do not use too much water whilst mopping (damp mop only) as too much moisture can damage the timber.
- Do not use polishes or household cleaners as they may damage the floor.

- Avoid dragging furniture over timber floors.
- Avoid walking on the floor with stilettos at all times as these can dent the floor.

**Warning:** All coatings provide protection for the substrate, however no coating is indestructible and all coatings will mark or scratch. Sharp objects including sand and grit will scratch the surface of any coated floor. In high traffic commercial environments such as hair dressing salons, night clubs or taverns several factors need to be considered when choosing a coating system such as the amount of traffic, moisture, alcohol and chemicals likely to come into contact with the floor. A thorough cleaning and maintenance program must be implemented after the coating system has thoroughly dried to help to maintain the coating.

## Handy Hints

- **High Humidity and Moisture:** All wood will swell and discolour if allowed to come into contact with water vapour. The protection provided by a coating is dependent on the moisture transmission of the coating and on the thickness of the dry coating film applied. Coated edges are usually the most vulnerable to damage either from the coating being removed or by inadequate film builds in high wear / traffic areas. Special care should always be given to sharp edges as coatings do not build well onto them, resulting in reduced protection in high moisture environments.
- **Damp Wood:** Do not apply coatings over damp wood (moisture content greater than 15%) as it may result in loss of adhesion, cracking or veneer checking of the wood.
- **High Humidity at Time of Application:** Application of coatings at high humidity will speed up the drying process and reduce the pot life.
- **Inter-coat Adhesion:** To ensure sound inter-coat adhesion, thoroughly sand between coats. To reduce the potential for adhesion failure in field, Mirotone strongly recommends you carry out regular and appropriate quality control testing of your production output.
- **Cold Temperature:** Application below 10°C will affect the drying and gloss level of the coating.
- **Clear coatings** do not permanently protect the substrate (in particular, wood) from the ageing / discolouration effects of temperature and sunlight. Even when UV absorbers are present in a coating they will sacrificially break down over time and eventually no longer help to protect the substrate.
- **Over thinning the first coat** may contribute to edge bonding or glueing. Users must satisfy themselves that the timber is properly acclimatised and has reached an equilibrium moisture content suitable for the planned in-service environment before coating.

## Health & Safety

Before handling, refer to the Material Safety Data Sheet for health and safety information. Ensure that all personnel using this product have read and understood this data sheet and the associated MSDS and packaging label before using this product.

[www.polycure.com.au](http://www.polycure.com.au)