Technical Data Sheet



FASTASEAL 3540 Fill & Seal

FASTASEAL 3540 Fill & Seal is a clear, fast drying, high build, single pack sealer to be applied as a first coat on uncoated interior timber.

Advantages

- Fast drying reducing down time between coats
- High build
- Excellent flow and levelling results in smooth finish
- Sanding not required if over coated within 24 hours
- Made from more than 75% renewable bio-based materials derived from renewable biological resources

Typical Applications

Interior use only. Timber or particleboard.

Not suitable for exterior or wet area applications e.g. bathrooms or around swimming pools. Caution: floor will be slippery when wet.

Coverage

Basecoat: Timber 12-15 m² per litre

Cork & Particleboard Coverage will be reduced

Subsequent coats: Coverage is dependent upon the porosity of the substrate.

Application Method

By roller or applicator and a high quality brush.

- Roller or Applicator 6mm mohair or micro fibre roller.
- Brush

Thinning

Not normally required but, if desired, add up to 5% Thinners 3310 or in hot weather add up to 3% Wet Edge Extender 3320.

Dry Time

30-60 minutes. Sanding is not required if over coated within 24 hours.

Low temperatures and heavy film thickness will retard drying times. Direct sunlight and draft during drying may affect the final gloss level of the coating.

Application

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Fast drying, high build, single pack sealer.



Preparing the floor to a professional standard is essential to achieve the best results.

Preparation:

- Fill all nail holes with a water based putty, allow to dry.
- Sand uncoated floor with 120-150 grade sandpaper or screen back on a flexible pad to ensure floor is uniformly dull with no sanding scratches, nibs or fur. Vacuum thoroughly. Take care to avoid scratching the surface.

Timber, Parquetry & Particleboard Floor:

- Apply a liberal first coat of FASTASEAL 3540 Fill & Seal using a 6mm mohair or micro fibre roller and good quality brush to cut in. Allow to dry for 45 minutes.
- FASTASEAL 3540 Fill & Seal does not need to be sanded unless it is required to remove nibs or fur through grain raise. If FASTASEAL 3540 Fill & Seal is left overnight t dry, a cut back is recommended.
- Sand floor with 150-180 grade sandpaper or screen back, remove all nibs, fluff and fur. Vacuum all dust.
- Apply a coat of DURAPOL, POLYTHANE, NATUROIL or AQUAPRO. Allow to dry per directions on the data sheet. (refer to recommended topcoats).

Note: Only pour sufficient coating to complete the job, replace the lid immediately as exposure to the environment can cause the product quality and performance to be affected. Ensure all opened cans are used within one week. Do not return unused product to the can as this will cause the remaining material to increase in viscosity.

Recommended Topcoats

DURAPOL, POLYTHANE, NATUROIL & AQUAPRO.

Note: application of FASTASEAL 3540 under DURAPOL Silky Matt is not recommended – contact your Polycure representative).

Properties	Colour	Clear
	Finish	Sealer
	Build	Good
	Sandability	Good, sanding not required.
	Levelling & Flow	Excellent
	Pack Sizes	20L
	Product Code	3540-20
	Clean Up	Polycure Super Cleaning Solvent 3300. Ensure all cleaning solvents are removed before placing back in the coating.
	Shelf Life	12 months, see label for use by date. (store in sealed container below 25°C). Do not use product past use by date.

Refer to the FASTASEAL Product Information Guide for more information

Health & Safety

Before handling, refer to the Safety Data Sheet for health and safety information. Ensure that all personnel using this product have read and understood this data sheet and the associated SDS and packaging label before using this product.

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Fast drying, high build, single pack sealer.



Note: Coatings give off strong solvents and odours during the drying process. People and pets should be removed from the building during the application and drying of coatings. All food and fabrics should also be removed to reduce the risk of them becoming tainted during the drying process.

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